



Solid Foundation. Solid Products.

Instructions

Video Instruction: www.youtube.com/user/TrueBrandSS

IMPORTANT: True Brand® requires **direct, natural sunlight or a UV-A system to cure**. Direct sun rays or the UV A tripod or Wand system will make True Brand® tack free in minutes..

NOTE: True Brand® may be applied in shade or sunlight, but should be in a dust free area.

* If **Previously Treated** * with a **wax / polish** product the first step should be to spray / clean the headlights with a wax silicone remover. This will ensure that there are no adhesion issues.

Step 1: Mask off the areas adjacent to headlight lens with 2” masking tape prior to wet sanding. (Protecting painted surfaces) Raising the hood is an easy tip for less time / less tape .

Step 2: Using the 600 grit sanding paper and **water** sand the entire oxidized areas of the headlight surface. Keep the sanding surface **wet at all times**. (Vertical and horizontal ONLY do not use circular motions.) A dual action sander may be used with proper care (**lightly**), but **not** an orbital type sander. **Continue** sanding with **medium** pressure until **All** of the oxidized laminate is removed, usually taking **3-5** minutes per headlight.

Step 3: Spray surface of headlamp with water then wipe lens with the lint-free towel supplied. Lens should be completely dry and free of dirt, grime, and sanding residue. Use the towel to dry the surrounding areas of all residue and moisture so that water does not run onto the newly refinished surface.

Step 4: Use the alcohol cleaning towels to remove all residues and surface contaminates. Inspect the lens; the lens will appear dull but smooth. If any laminate remains, repeat the sanding process as required. **Before application**, insure that the lenses are **completely dry**, clean and free of wax. (**Giving the alcohol cleaning towels time to evaporate**) before spraying. **Wipe again with clean and dry blue lint free towel to insure that the lens surface is dry, smooth, and free of contaminates.**

Step 5: **Shake can** and give a few short sprays away from the vehicle to test for a clean tip with no spitting or dripping.

Spraying the lenses **left to right** OR **right to left** (Start at the top left outer edge moving in a **continuous even spray**. Holding the can level **4 to 5 inches** from the Lens surface keeping your hand moving (slow to medium) at all times to avoid runs. **Important:** Always spray perpendicular (not at angle). For lights that have curved ends or edges, always follow the curvature around with your hand, while spraying a constant pattern instead of “angling” the spray pattern at the ends. **Keep pattern and distance with hand and nozzle constant.** Immediately after application, examine the finish. The lens surface should appear smooth but if there are areas that are rough in texture, immediately apply a second coat to the affected areas. If for any reason a lens needs to be retreated repeat steps 1-5 after True Brand® has completely dried. It is recommended that the masking tape be removed after the lens is “tack free” to avoid any residual moisture from contaminating lens.

Overspray may be easily removed with an alcohol wipe or towel before it cures (wipe just after spraying).

Step 6: **After application**, allow 90 seconds to 2 minutes for product to “level” before placing the UV-A curing lights in position. Lens curing takes place either in the **direct rays of the sun** or by using a **UVA Tripod or Wand Curing System**. With direct sunlight, the lens surface will be tack free in approximately 10 minutes (automobile is drivable) and will continue to cure with the suns rays to an extremely hard finish in 3-4 hours. When using the UV-A system, place UV-A curing lamps 3-4 inches from lens and adjust as necessary. Do not leave unattended when using UV-A Tripod. The Lens surface will be tack free in 6 to 10 minutes per lens depending on size and shape of light, then may be driven and will continue to cure in the sunlight. Wait at least 24 hours before commercial washing.

NOT INCLUDED: (needed) Water Spray Bottle for the wet sanding process. **(needed)** 2 inch masking tape. **(if desired)** masking paper.